



### Attachments for Construction Machines XTRATILT ROTOBOX TILTROTATOR



# The Best for Every Challenge

### NO LIMITS TO INDIVIDUALITY

Each application is different and requires different tools as well. For this purpose, HKS has the largest market range of turning and swiveling tools, which ideally covers every application. Whether only simple pivoting or rotating, or both at once.

We develop, design and produce according to your ideas and thus achieve the best for you and your excavator.

Our design team adapts each product individually to your excavator, so the kinematics remain in the best possible way and the volume of each bucket can be utilized maximally.

Convince yourself of our solutions, likewise as well directly on site.

Trust in HKS with over 45 years experience in the field of hydraulic and pneumatic rotary actuators and fifteen years of successful products for the Construction Technology segment.







TILTROTATOR TR







Combination With adapter to dipperstick connection and quick coupler



Sandwich-Solution With quick-coupler adapter and quick coupler



RотоВох RB 👼







Combination With adapter to dipperstick connection and quick coupler



Sandwich-Solution With quick-coupler adapter and quick coupler



XTRATILT XT











With Lugs

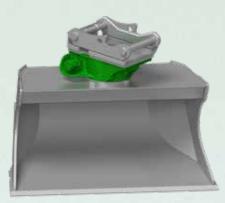
With lugs for direct connection. Oil feedthrough an optional extra.



Combination

With permanent shaft connection and quick coupler

### Made to Measure for loads of Applications



Direct-Connection
For connecting directly to the bucket

Discover the broad diversity of HKS Construction Technology products, and use them to boost your productivity.



Sandwich-Solution
With quick-coupler adapter
and quick coupler



Direct-Connection
For connecting directly to the bucket

# Variations over Combinations

#### Alternative:

Welded connection from adapter to dipperstick connection and XtraTilt for a more compact overall height.



	XtraTilt	XtraTilt L-version	XtraTilt K-version
	As a stand-alone device	With lugs for direct connection to the bucket	With adapter to dip- perstick connection adapter and quick and quick coupler coupler
Adapter to dipperstick connection (optional) Compatible with all excavators up to 100 t Also available as a welded version or with a quick coupler adapter			
HKS XtraTilt FILE STATE OF THE			
Oil feedthrough (optional) two sizes - standard and XL Flow rate of up to 500 l/min 5 flow rate channels Optional power feedthrough			
HKS RotoBox In 7 sizes from 1 t to 55 t Torque of up to 12,000 Nm Up to 8 rotations/min (with adapter board)			
Quick coupler (optional) Compatible with all mechanical and hydraulic quick couplers			

Special solutions available on request. Just contact us.

### All facts at a glance:

- › Adapter board compatible with all quick couplers
- > Dipperstick connection individually adapted for all carrier devices
- > Can be used on all attachments

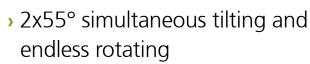
Legend: L = lugs C = combination (adapter to dipperstick connection/quick)coupler adapter and quick coupler)

RотоВох	RотоВох	K-version	TiltRotator	TiltRotator	≀ K-version
As a stand-alone device	With adapter to dip- perstick connection and quick coupler	With quick-coupler adapter and quick coupler	As a stand-alone device	With adapter to dip- perstick connection and quick coupler	With quick-coupler adapter and quick coupler
		-			VV
			Optimised XtraTilt BVC-R model Increased performance – lower overall height	Optimised XtraT Increased performa hei	nce – lower overall
	7	<b>*</b>		T	Ţ









- A great solution to position and hold attachments in the working area of the machine space
- More efficient machine utilisation and therefore reduced costs with the TILTROTATOR

The TiltRotator enables you to tilt your attachment ±55° (on request even higher) in both directions and rotate endlessly at the same time. These two functions provide three-dimensional positioning easily and accurately, increasing your efficiency and productivity.

With its compact and robust tilt unit, the TiltRotator is an incomparable alternative to conventional wider cylinder variants, which are prone to faults. An optimised XtraTilt with extended torque and reduced overall height is used for the TiltRotator.

### **Details**

- > Standard tilt angle of 2 x 55° (even higher on request)
- > Holding torque of up to 90,000 Nm
- > Torque of up to 43,000 Nm
- In 10 models for a carrier device weight of up to 55 t.
- > Up to 8 rotations per minute
- Modular system design













### Your product advantages

#### More efficient machine utilisation rate

- Optimized working width and therefore narrower and lighter working tools can be attached, which decreases the entire weight and excavation
- > Extended radius of action in a stationary position
- > Larger tilt angle
- Attachment mounting with quick coupler from any stationary position of the carrier device
- Increases the mobility of your attachments optimises their range of operation

#### **Reduces construction site costs**

- Less re-adjustment of the vehicles saves time and fuel, reduces wear and tear to the machine
- Fewer maintenance requirements and less lubrication reduce downtimes
- Increased machine utilisation rates of up to 40% shorten the amortisation period
- Easy retrofitting of existing machinery thanks to compatibility with all quick couplers and carrier devices
- Maximum accessibility and precise maintenance of the selected operating positions
- More orders can be completed during the same amount of time
- Indispensable for gardening and landscaping, drainage channel construction and civil engineering



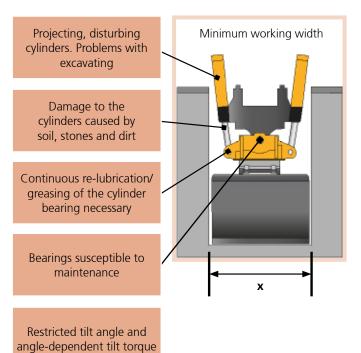


# Exact Positioning without Expenditure



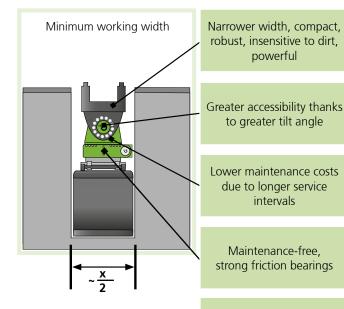


### Conventional models









Simplified representation

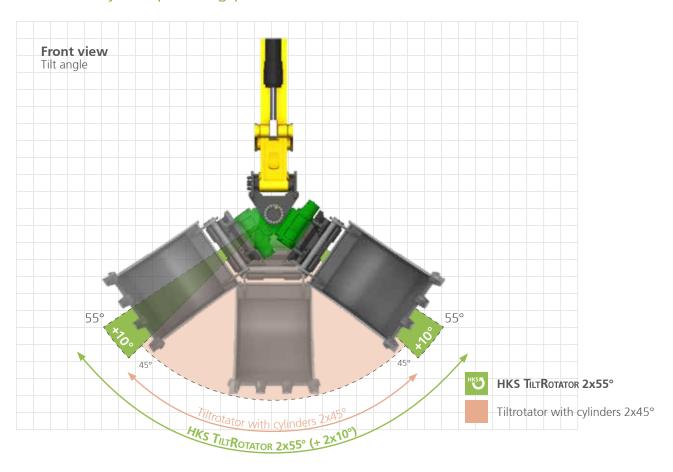
Constant tilt torque,

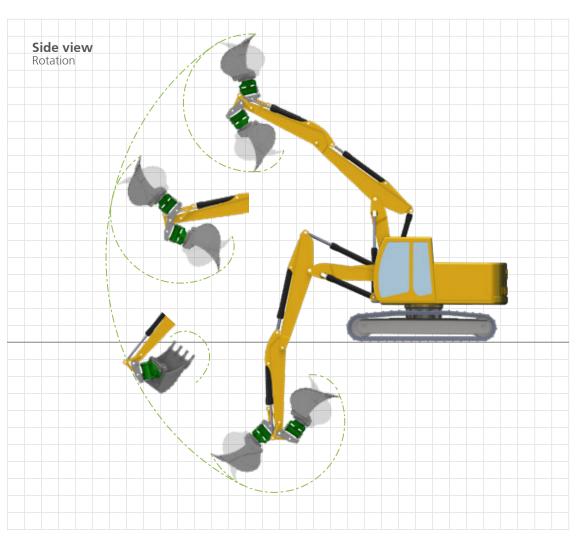
regardless of tilt angle

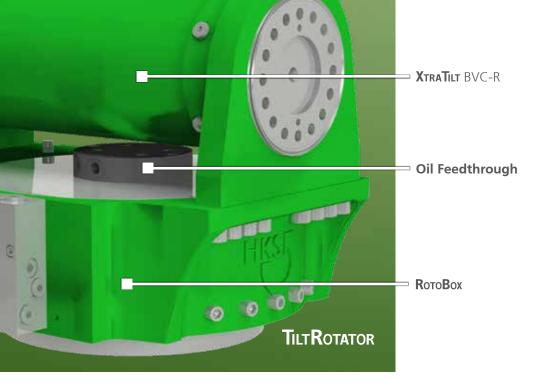
### Recommended bucket width

TILTROTATOR	TR 20	TR 35	TR 60	TR 90	TR 120	TR 150	TR 200	TR 270	TR 380	TR 550
Excavator class (t)	2,0 - 2,5	2,4 - 3,5	3 - 6	5,5 - 9	8 - 12	11 - 15	14 - 20	19 - 27	24 - 33	32 - 55
Recommended max. bucket width [mm]	1100	1200	1400	1500	1600	1700	1800	2000	o. r.	2600

### Accessibility of operating positions



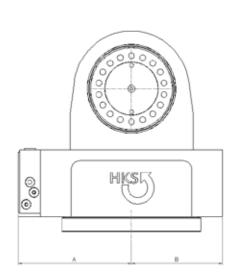


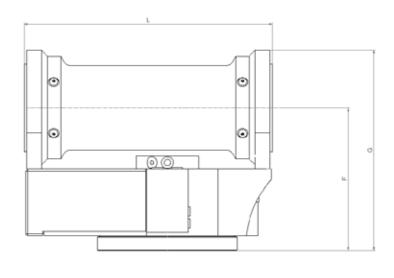




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Exact values are indicated in the technical drawings or the operating manual for your individual actuator..







from 281

from 319

from 390

from 304





						UGAA				
	TR 150			TR 200			TR 270		TR 380	
	11 - 15			14 - 20			19 - 27		24 - 33	
-	Standard	XL	-	Standard	XL	-	Standard	XL		
-	52	160	-	52	160	-	52	200	on request	
	RB 200			RB 200			RB 270		RB 380	
	ab 159			ab 159			ab 260			
	210.000	•		210.000	•		400.000		on request	
	180.000		•	180.000	•		250.000			
	4.700	•		4.700			8.000		o	
	6 @ 45 l/min	•	•	6 @ 45 l/min		-				
(m	BVC-R 140 nore powerful ver	sion)		BVC-R 160			BVC-R 200			
	110°			110°			110°			
	21 l/min			26 l/min			44 l/min		on request	
	2,08			2,53			req			
	10500			15000			ō			
	28000			38000						
	122			145			204			
	268			268			292			
	215	•		215						
296	328	340	305	337	349	333	280 335	391	est	
415	447	459	441	473	485	476	478	534	on request	
	585			585			on t			

<sup>\*)</sup> The pressure losses indicated were ascertained in the flow of the rotary feedthrough in one direction. Pressure losses caused by attachments such as screw connections or hoses have not been taken into account.

from 342

from 410

from 464

from 518

from 654

TR 550

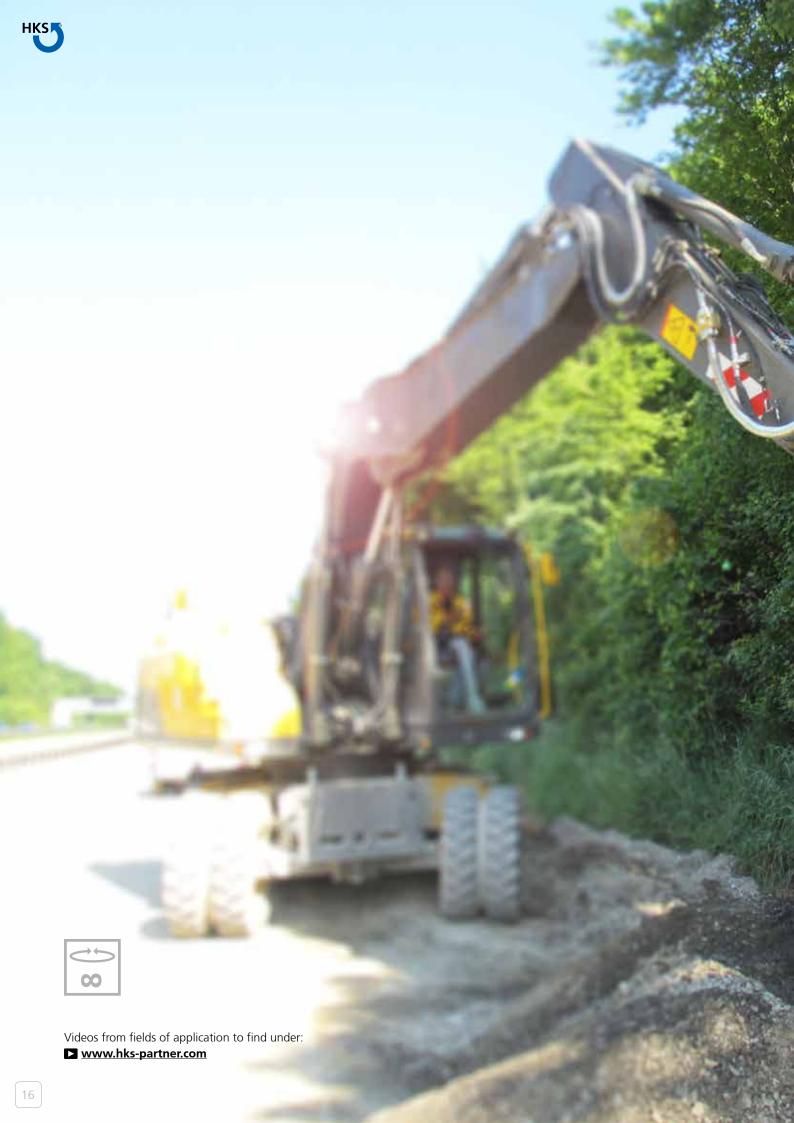
500

RB 550

on request

on request

on request







### RotoBox -Work Efficiency

- Continuous rotating in both directions
- The RotoBox is a great solution to position and hold attachments
- Even more freedom of mobility due to an extended radius of action
- **)** Use of narrower working devices possible through the new, narrower width of the **RotoBox**

Extend your action radius to 360° with the RotoBox. This enables more flexible operation in a stationary position and additional fields of operation. Hydraulic tools requiring a large amount of oil can also be optimally used with the optional HKS oil feedthrough. Together with our sales experts, you will find the RotoBox that suits your specific applications.

### **Details**

- > Torque of up to 12,000 Nm
- > Up to 8 rotations per minute
- > Operating pressure of up to 175 bar
- In 7 sizes for a carrier device weight of up to 55 t





### New generation of the RotoBox

The new generation of the RotoBox is based on a completely new design. The focus was saving on height and weight while maximizing durability. The width has also been enhanced to allow the installation of narrower and therefore lighter attachments.

The two oil feedthrough units with up to 500l/min flow provide even more flexibility. Depending on the application, you can choose amongst our standard version to save weight and fuel, or the XL version of oil feedthrough for the more powerful version.

### Your product advantages

- Precise operation: exact maintenance of the selected position, thanks to low-backlash gears and precise holding torques
- Great flexibility: compatible with all quick couplers and carrier devices and with the new narrower width enables to attach narrower working devices.
- Faster operation: thanks to an endlessly rotating 360° action radius, your attachments achieve considerably more operating positions. For instance, by rotating the bucket a backhoe bucket can quickly be turned into a face bucket.
- Long service life: thanks to high-strength steel casting and a worm gear drive filled in grease, downtimes are minimised, and a high utilisation rate of your machine is guaranteed.
- Durability: protection against wear and tear and rust, thanks to special manufacturing methods that give the robust steel casting the utmost accuracy of shape.
- Cost savings: no additional rotator required for hydraulic tools.

### Your product advantages in details



- The RotoBox comes with two different oil feedthrough units either to avoid unnecessary weight (standard) or to utilize more power (XL). Also available excluding oil feedthrough.
- The hydraulic motor is integrated in the housing and perfectly protected.
- Housing made of high-strength steel castings. Saves weight and ensures high durability.
- Instead of the threaded blind in the housing, passageway-drillings are utilized. Assembly and disassembly of rotary actuators and other possible attachments is enormeously facilitated through that.

- The RotoBox is equipped with flow-control and pressure relief valves, so that a pressure reduction at the excavator hydraulics is obsolete.
- By changing the mounting of the worm wheel, the height could be reduced and with that as well the weight.
- A worm wheel made out of bronze ensures greater durability and power.
- For the RB 60 and RB 120 the hydraulic motor was built in the axial direction and thus the width was reduced, which makes it possible to use even narrower attachments.



### Optimized Design -Powerful **Technics**

Our experienced staff will gladly help you select the right rotary drive. Contact us at:

**+ +**49 6053 6163-0





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206

231



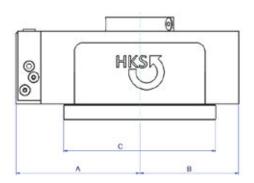
RотоBох	RB 30	RB 60	RB 120						
Excavator class (t)	1 - 3,5	3 - 6	5 - 12						
Oil feedthrough version	- Standard	- Standard	- Standard XL						
Flow rate of oil feedthrough system at pressure difference $\Delta p = 10$ bar (HLP 46 30 °C)*	- 42 [l/min]	- 52 [l/min]	- 52 [l/min] 130 [l/min]						
Weight of RотоBox excluding rotary feedthrough [kg]	from 40	from 78	from 110						
Permitted axial load max. [N]	95.000	100.000	160.000						
Permitted radial load max [N]	48.000	95.000	140.000						
Torque @ 175 bar [Nm]	810	1.350	3.500						
U/min @ I/min at max. 175 bar	8 @ 28 l/min	8 @ 28 l/min	8 @ 45 l/min						
Recommended max. bucket width [mm]	1200	1400	1700						
Dimensions	176	200	254						
A [mm]	176	200	251						
B [mm]	112	145	180						
C [mm]	255	290	265 400						
D [mm]	290	275	265 360						
E [mm]	425	481	530						
H1 [mm]	30	32	30 43						
H2 [mm]	106	129	151						

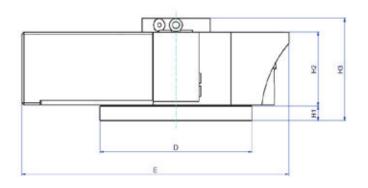
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146

H3 [mm]







<sup>\*)</sup> The pressure losses indicated were ascertained in the flow of the rotary feedthrough in one direction. Pressure losses caused by attachments such as screw connections or hoses have not been taken into account. All mentioned weights without quick coupler, permanent shaft connection, adapter flange, cover and screw package.



### Maximum in Performance





### **HKS OIL FEEDTHROUGH**

### **Details**

- 2 versions eligible (standard + XL)
- > 5 channels with up to 500l/min
- Optional power rotary feedthrough
- Up to 350 bar operating pressure

With the extra large HKS oil feedthrough, connected hydraulic tools are supplied with a flow rate of up to 500l/min oil (pressure difference  $\Delta p = 10$  bar, (HLP 46 30 °C)).

Only the HKS oil feedthrough can get the flow rate supplied by your carrier device to your attachment at the lowest pressure difference. This feature enables your tools to operate at full capacity.

Don't make compromises – put your trust in HKS products.

The unique design and special manufacturing process allow for particularly large channels for greater passage and a low efficiency loss rate. The individual flow rates can be flexibly distributed using multiple connectors. The piping can therefore be optimally adjusted and implemented to suit your carrier device

With 5 oil channels available (2 for quick coupler, 2 for work unit, 1 for drain line) and a current power rotary feedthrough.

Special solutions for 3, 6 or 7 channels and more on request!

### Product advantages

- Maximum capacity for your hydraulic attachments
- > Wear-resistant, high-quality components
- Your attachment has an operating pressure of up to 350 bar
- Up to 500 I/min flow rate and extremely low pressure differential
- Optimum adjustment to any quick coupler
- Electric feedthrough with up to 12 connections of 2 amperes each
- Available for the excavator class of 5-27t optional with standard version or extra large (XL) oil rotary feedthrough



### Standard oil feedthrough

- WEIGHT SAVING!
- Low weight with extremely effective delivery of up to 52 l/ min
- Compatible with the new RotoBox
- › Already available for mini-excavators as from 1t
- Minimum back pressure with viscous hydraulic oil HLP 46 at 30 ° C

Oil feedthrough for RотоBox	RB 30	RB 60	RB 120	RB 200	RB 270
Excavator class (t)	1 - 3,5	3 - 6	5 - 12	11 - 20	19 - 27
Weight [kg]	7,5	13	10,5	10,5	10,5
Flow rate of oil feedthrough system at pressure difference $\Delta p = 10$ bar (HLP 46 30 °C)*	42 [l/min]	52 [l/min]	52 [l/min]	52 [l/min]	52 [l/min]



### XtraLarge oil feedthrough (XL)

- Compatible with the new RotoBox
- Incredible delivery for powerful work assignments available from excavators as from 5t
- Minimum back pressure with viscous hydraulic oil HLP 46 at 30 °C

				new	
Oil feedthrough for RотоВох	RB 120	RB 200	RB 270	RB 380	RB 550
Excavator class (t)	5 - 12	11 - 20	19 - 27	26 - 33	32 - 55
Weight [kg]	22,9	35,5	57,2	on request	245
Flow rate of oil feedthrough system at pressure difference $\Delta p = 10$ bar (HLP 46 30 °C)*	130 [l/min]	160 [l/min]	200 [l/min]	on request	500 [l/min]

<sup>\*)</sup> The pressure losses indicated were ascertained in the flow of the rotary feedthrough in one direction. Pressure losses caused by attachments such as screw connections or hoses have not been taken into account.







# XTRATILT Maintenance-free in Every Version

- Tilt up to 2 x 90°
- The XTRATILT is a great solution to position and hold attachments
- An additional movement axis for greater versatility and flexibility

Many years of experience and innovation have made the XtraTilt even more robust, reliable and durable.

Thanks to the special deflectors on both sides, dirt is prevented from entering the housing of the XtraTilt range, making it free from daily-maintenance from the day it leaves the factory. This feature considerably reduces maintenance costs. Together with our sales experts, you will find the XtraTilt that suits your specific applications.

### **Details**

- > Standard rotating angles: 100°/140°/180°
- > Holding torque of up to 165,000 Nm
- Operating pressure of up to 250 bar
- 54 models for 18 sizes for a carrier device weight of up to 100 t
- > Further tilting weights available upon request



### Progress by Longevity

### Your product advantages

- **Maintenance-free operation**, since there is no need for re-lubrication and readjustment.
- Unlimited flexibility: compatible with all quick couplers and carrier devices.
- Less material excavation: narrower attachment tools can be used, considerably reducing the working width.
- More precise operation: high holding torques and precise manufacture ensure the exact maintenance of the selected position.
- Constant torque/holding torque: regardless of the operating angle.
- Durability: protection against wear, tear and rust thanks to special manufacturing, annealing and hardening processes which give the robust welded housings the utmost accuracy of shape.







BVC 1-11t

- > Long-term quality in the use of tilt buckets for excavator classes up to 11 t.
- Available tilt angles of 100°, 140° and 180°



- › Operating pressure of up to 250 bar (alternative: 190 bar for tilt angle of 100°)
- > Designed for biologically degradable media (dual seals)
- Reinforced shaft



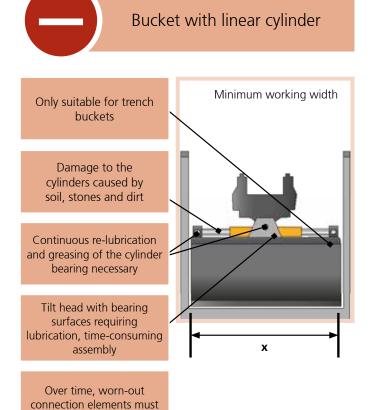
BVD 1-16t

### Compared to the BVC at the same output:

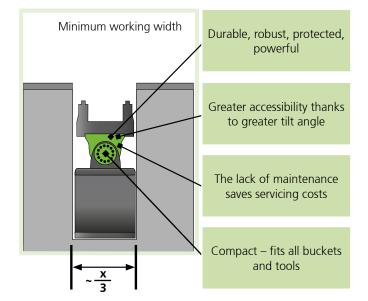
- Lower space requirement
- Ideal fit for all commercially available quick couplers
- > Regardless of the excavator hydraulics, thanks to directly connected load-holding valve
- Only available with a tilt angle of 180°



### Important Differences in Detail



HKS XTRATILT BETTER WITHBUT CYLINDER



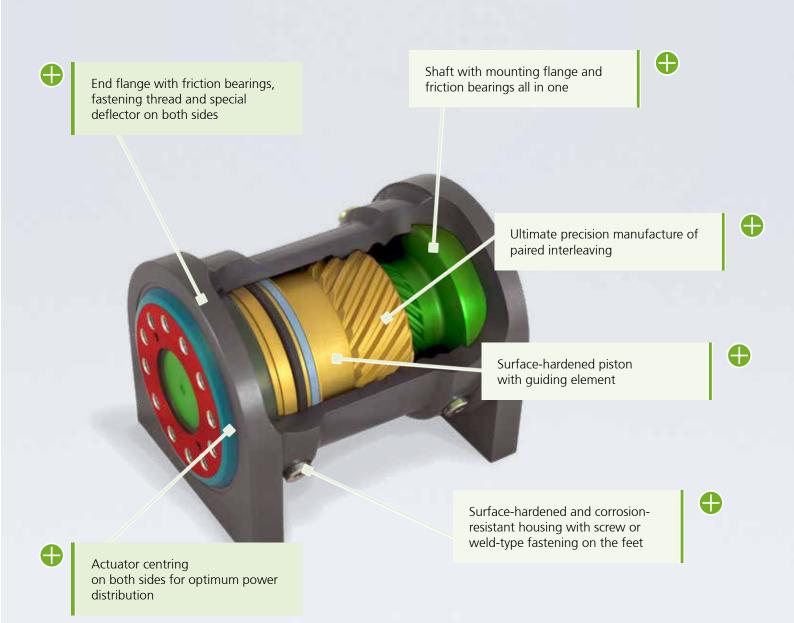
Simplified representation

be replaced

### Built for harsh everyday applications

The compact 4-part construction of high quality materials and precise manufacturing make the XtraTilt to the most robust rotary drive of its class.

### Built for Long-Term Use





### Convincing Performance

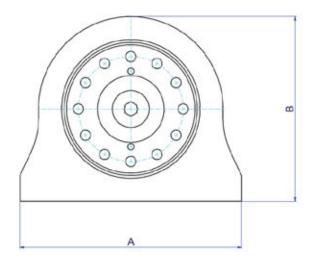
Our experienced staff will gladly help you select the right rotary drive. Contact us at: ▶ +49 6053 6163-0

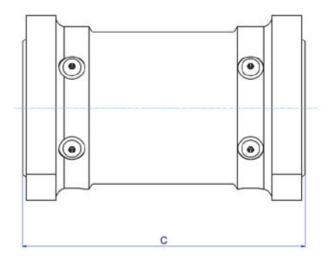
XtraTilt Size	100	)		115				125*			130					160					180			
Excavator class (t)	< 1,	8		1	,8-3,	,8			3-5,5				4	-6,8	3		7-9					8	8,5-11	
XtraTilt BV-Series	С	D F <sup>1</sup>		C		D	F <sup>1</sup>		С		D		C		D	F¹		C		D	F <sup>1</sup>		С	
Holding torque [Nm]	2.100	2.400		4.300		4.300	6.400		009.9		8.200		11.000		on request	12.800		17.500		17.500	20.000		16.500	
Operating pressure [bar]	190	210		190		210	210		190		210		190		on r	210		190		210	210		190	
Tilt angle	100° 140° 180°	178°	100°	140°	180°	178°	180°	100°	140°	180°	178°	100°	140°	180°	178°	180°	100°	140°	180°	178°	178°	100°	140°	180°
Displacement [dm³]	0,18 0,25 0,323	0,296	0.284	668'0	0,513	0,527	0,617	0,385	0,538	69'0	0,84	0,58	0,813	1,045	1,06	1,062	1,147	1,606	2,064	1,91	1,94	1,421	1,989	2,557
Weight [kg]	19 21 22	26	42	47	52	43	38	21	57	62	61	29	64	70	88	112	87	92	104	113	181	121	135	149
A [mm]	150		220		220	190	220		220			270		300	280		300		290	284		332		
B [mm]	152	179		187		192	208		212		232		227		592	328		266		273	373		290	
C [mm]	197 221 245	264	306	344	275	259	797	305	345	275	797	305	345	275	398	291	337	383	360	454	319	371	423	

The sizes BVC 140 and BVC 225 are on request.

F<sup>1</sup>) Weight and dimensions are including lugs.

<sup>\*)</sup> Manufacture on request





		240				25	50			260			270			290			300		35	0	40	0*	42	0*	450*
	1	1-1(	6			15	-23		2	22-26			25-29			28-34	4	2	8-38	3	37-!	50	48-	-60	58-	-70	68-100
	E		D	F¹		Е		F¹		Е			Е			E		Е			E		E	Ē	E		E
	34.000		34.000	34.000		40.000		40.000		43.000			54.000		80.000	on request	on request		90.000		100.000		7	140.000	165	000.691	
	250		210	210		250		210		250			250		250	no	on r		250		250		C	007	750	007	
100°	140°	180°	178°	140°	100°	140°	180°	120°	100°	140°	180°	100°	140°	180°	100°	140°	140°	100°	140°	180°	100°	140°	100°	140°	100°	140°	
1,851	2,591	3,331	3,78	2,97	1,777	2,486	3,197	3,02	3,29	3,519	4,525	3,765	4,115	5,29	4,239			5,742	6,277		696'2	8,479	9,512	13,326	10,884	15,238	on request
182	186	506	191	569	202	236	264	321	569	301	344	334	374	414	365	st	st	555	622	st	969	760	1.240	1.426	1.403	1.655	o
	390		380	400		412		410		450			492		490	on request	on request	57	'0	on request	60	8	76	50	80	00	
	328		328	370		353		387		380			400					47	'8		51	5	62	20	68	30	
354	412	470	440	510	368	430	492	538	420	482	548	460	534	809	534			540	612		292	641	675	800	707	835	

Further sizes and tilt angles available on request • vertrieb@hks-partner.com
All weights exclude quick coupler and adapter to dipperstick connection.

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### Sandwich - the Solution

The HKS sandwich solution enables an HKS TiltRotator to be equipped with a quick coupler instead of a fixed adapter to dipperstick connection, for instance, which means that the excavator driver can use the HKS TiltRotator like a standard attachment. The lower quick coupler is still responsible for the change-over of attachments.

**FLEET MANAGEMENT.** The HKS product can be used for your entire fleet.

**ATTACHMENTS.** Existing attachments can still be used without the need for conversion. At the same time, all attachments can be combined with the HKS product for all carrier devices.

**INDEPENDENCE.** Decoupled by means of a sandwich solution, a carrier can be utilized without TiltRotator / RotoBox / XtraTilt – and therefore be used any time for personnel who are not experienced with an HKS product.

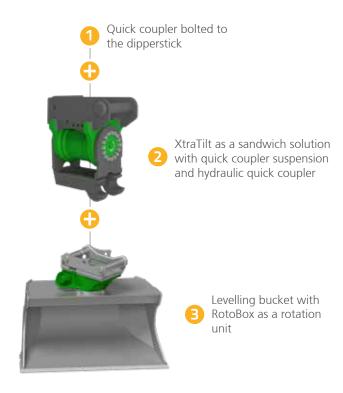
**NO TEAR-OUT FORCE LOSSES.** The HKS product can be removed if necessary, and the carrier device works at full power upon start-up.

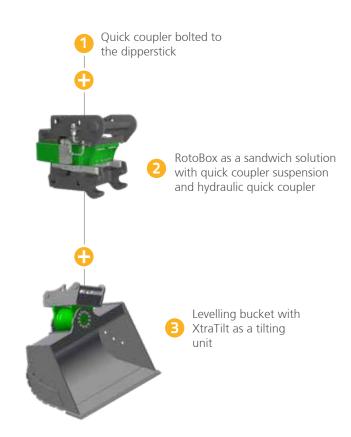
**WEIGHT REDUCTION.** Should the lifting load be too high for the carrier device, the HKS product can be decoupled for this extreme application.

**QUICK COUPLER.** Both mechanical and fully hydraulic quick-coupler systems can be used and combined. At the same time, it is also possible to use two different systems. The permanently pressurised locking mechanism complies with EU machinery directives.

### Modular "TiltRotator"

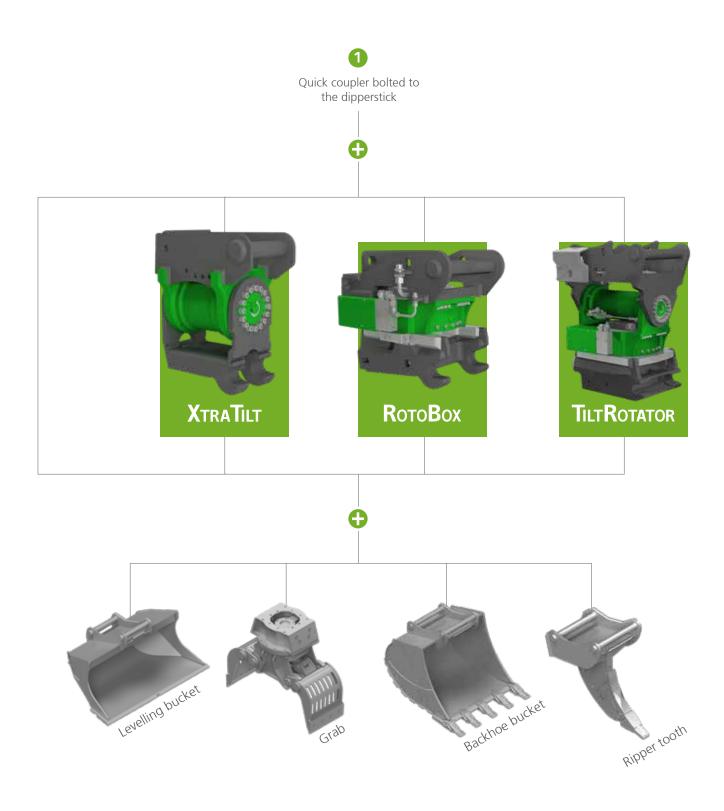
Along with an HKS RotoBox or HKS XtraTilt in a sandwich design, you have combined a flexible, modular TiltRotator.





### Flexibly replaceable

Here are some examples of how the sandwich solution allows you to work flexibly. You can use the right tool for the work at hand, at any time. As a combination with or without HKS products.











Der Sensor von HKS misst die Rotationsposition (+/- 1°) des Anbaugerätes, und übermittelt dann die exakten Positionsdaten des TiltRotators, XtraTilt oder einer RotoBox und des jeweiligen Anbaugerätes direkt in die Fahrerkabine des Baggers. Der Neigungssensor für Schwenkbewegungen eines XtraTilts ist bei den Herstellern von GPS-Steuerungssystemen bereits integriert. Mit dem neuen Sensor von HKS können Sie nun jedoch auch die Bewegungen einer RotoBox und eines TiltRotators mit diesem Steuerungssystem erkennen.

#### SPF7IFIKATIONEN

- Rotationsposition (+/- 1°)
- > Für alle Anbaugeräte geeignet
- Nachrüstbar für alle RotoBoxen
- > Sehr robustes und leichtes Bauteil
- Integrationsfähig in 2D / 3D und GPS Steuerungen
- > TiltRotator im Display dargestellt
- Effizientes Arbeiten
- > Zeitersparnis, da kein Abstecken nötig
- Unkompliziertes Arbeiten an schlecht einsehbaren Stellen
- > Verringern von möglichen Fehlerquellen
- Verbesserte Sicherheit
- Exakte Aushubtiefen, dadurch kein unabsichtliches Abtragen von Material
- › Kein Nachkontrollieren der Baugrube nötig



## Learn from the Experts!

In order to experience the HKS Construction Technology "in action", we regularly present our products at national and international construction machinery trade shows.

At the trade shows, we present our products with various buckets and numerous other attachments (e.g. stone mills, compressor plates, hammers, grabs, etc.).

In addition to the trade shows, you can always make an appointment to test-drive an excavator on our demonstration premises on site.

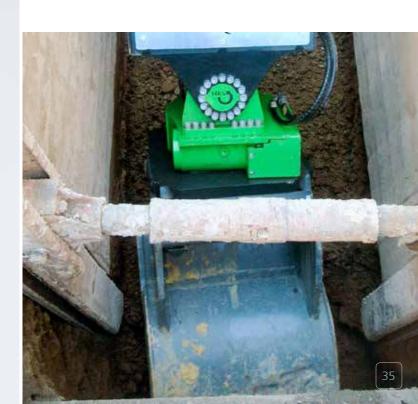
We are looking forward to your visit!

### Equipment for in-house exhibitions and demonstrations available on request.

demopark@hks-partner.com

### The following excavators and tools are at your disposal on site

- > Grave space spoon
- > Small bucket
- > Compressor
- > Hammer
- > Grab
- > Milling machine
- > TILTROTATOR 8t excavator
- > RotoBox 10t excavator



# On-Site Service

- ▶ service@hks-partner.com
- ▶ T +49 6053 6163-619

### On-site and fast

You can steadily rely on getting a quality product with HKS. We have also set a target to implement the possible functions for the daily use of your machine.

If you need even on site support, our Service-Team helps personally and fast - even on site. We offer this service anywhere within Germany.

Since every HKS product is individually designed and manufactured for you, we know exactly which components are installed. Should you require support for one of our products, we can immediately provide assistance and replace parts quickly.

Our sales and service team appreciates to advise you with any challenge you experience.

During the winter months we offer regular maintenance. We - as your manufacturer - offer for example a complete maintenance and wear parts replacement, to ensure a smooth utilisation of your excavator.

We put great importance to the fact that you are satisfied with our products.

Meet our team of experts!



### Modern German Engineering

When the foundation for HKS Dreh-Antriebe GmbH was laid in 1970, the company successfully broke new ground on the machine construction market. Then as nowadays the focus was on developing rotary actuators that can operate permanently and with precision, wherever rotation and tilting, precise acceleration or deceleration, positioning and keeping positions are required.

Founded over 45 years ago, the family-owned company with more than 200 employees and three production sites in Germany, successful manufacturer, developer and marketer of hydraulic and pneumatic rotary actuators appeals customers from international industries with its innovative technology and above-average know-how.

In addition to standard products, HKS offers individual solutions for every requirement of its customers. The company network spans the globe with partners, with an export share of more than 50 percent and with its outstanding quality "Made in Germany", HKS positions itself on the world market. For numerous industrial applications, robust and powerful rotary actuators are manufactured for a wide range as for instance in the construction machinery sector, in mining, on- and offshore, automotive and marine engineering, mobile hydraulics, automation, robotics and medical training equipment, to name just a few. In addition to rotary actuators - rotary lift combinations and linear cylinders are part of the product range of HKS Dreh-Antriebe GmbH - as well as components from contract manufacturing.

### HKS - We Turn The World.





# Long-term References Satisfied Customers



### HPM GmbH - Goslar

Mr. Winter, machinist of H.P.M. Road and civil engineering company says, "the advantage is very clear that the HKS products without cylinder facilitate the work enormously. We have built-in a TR-K 60. The reason for this was not only the flexibility, but also the maintenance-free operation of the TiltRotator."



### Immo Herbst GmbH - Frankfurt/Main

Till Kuhlig about the built-in TiltRotator: "Not only the great service and that the installation was very simple and straightforward. The TiltRotator permits working in narrow, inaccessible places - this was a key point for our decision. It is important in horticulture and landscaping, that the excavator does not move too much on the lawn, to avoid damaging planted areas. The flexibility and therefore enormeous operating positions are a major advantage with the TiltRotator."



### Enquiry code/order code

When making an enquiry, please quote the order code by e-mail, fax or telephone.

Your data:	
Company:	Tel.:
Name:	Fax.:
Street:	E-Mail:
Code/City:	Web:
Product	Details about hydraulic excavator/carrier machine
□ BVC □ BVD □ BVE □ BVF Tilt angle:	Manufacturer:
□ 100° □ 140° □ 180°	Model:
□ Solo □ Lugs □ Combination □	Year of con- struction: Load class:
☐ Oil feedthrough standard	Serial No.:
☐ Oil feedthrough XL	Voltage: □ 12V □ 24V
□ Power feedthrough □ RB Solo □ RB-K	No. of free hydraulic circuits on shaft:
A Alledona	Grab-turning-circle proportional black/white
Tilt angle: 110°	Hammer-shear-circle □ proportional □ black/white  2. Grab-turning-circle □ proportional □ black/white
☐ Oil feedthrough standard	Hammer line available? □ yes □ no
☐ Oil feedthrough XL☐ Power feedthrough	Hammer valve available?
- IN 3010 - IN-N	☐ mechanical with ball valve ☐ electrically switchable
Technical information for adapter to dipperstick connection	Leak oil line? □ yes, installed □ left □ right □ no
Bolts Ø (mm) Distance (mm)	Load-holding valve (recommended for mini-excavators < 5 t)?
	□ yes □ no
Distance (mm)	Quick coupler hydraulic system present?   yes   no
Angle between tilt axis and bolt centre axis	Currently installed model of quick coupler:
	Sandwich solution required? ☐ yes ☐ no
Bolts Ø (mm)	Second model of quick coupler:
DOILS & (IIIII)	□ mechanical □ hydraulic □ fully hydraulic
Operating material (hydraulic medium)	Application information
□ Biological, if so, which:	Are hydraulic attachments used?
Remarks:	Limited Warranty for hammer / and milling insert - please consult our sales team.
	How many hydraulic circuits for hydraulic attachments required?
	□ 1 Hydraulic circuit Leak oil □ yes □ no
	□ 2 Hydraulic circuits Leak oil □ yes □ no







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HKS Dreh-Antriebe GmbH® • Leipziger Straße 55 • 63607 Wächtersbach-Aufenau • Germany • T +49 6053 6163-0 • F +49 6053 6163-639

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